



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-3

Job Sheet 177044



Part No: D3278-3

Job Qty: 40 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SL 8/10/13
100	Waterjet	40 pcs		5/24/18	0.01	0.78	Waterjet1		SL 8/10/13
120	QC	40 pcs		5/24/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs		5/24/18	0.00	0.71	Small Fab-3		9-89 DAS
140	QC	40 pcs		5/24/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		5/24/18	0.00	0.00	Packaging3	CA120	9-89
160	QC21-SA	40 Ea		5/24/18	0.00	0.00	QC21		MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINS0.125	Black Delrin Sheet .125	1.3760 sf (.0344 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINS0.125	1	19	0



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Container No: S070874



Part: D3278-3

Job No: 177044

Serial No/Batch: S070874

Revision:

Inspector:

Date: 05/13/18

02
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DWT

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,988	
2	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,987	
3	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,482	
4	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,281	
5	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,481	
6	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,252	
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098	0,099	
8	Spacer	0.130inches $\pm$ 0.030	0.160 0.100	0,130	
9	Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0,128	

Plex 5/4/18 12:45 PM Dart.Gagnon.Michelle